

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

Date: 13.01.11	Job No.: ENG3100/4100	ADR Yes/No: Y	ADR Date: 12.12.06	ECN #: 13- 511
Product No.: D412-761		Created By: [Signature]	Approved By: [Signature]	
Product Name: FULL VERTICAL REFERENCE DOOR		Checked By: [Signature]		

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
Director of Operations			
Production Manager / Coord.	Y	LL/MF	
Purchasing Coord.	N	CL	
Production Engineering Coord.	Y	DD	
Production Engineering Coord.	Y	JLM	
Customer Order Processing	N	RM/CA	

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
DQA / QA Coord.	Y	PS	
QC Coordinator	Y	ED	
Customer Support	Y	SW/LM	
Customer Technical Support	Y	MB/DS	
Marketing	Y	HM	

Reason for Change:
ADDRESSING SEVERAL ISSUES REPORTED BY EAGLE COPTERS AND RECORDED ON PAR12-188/-202 AND CIR12-4.

Documents Affected:
RELEASE IIN-D412-761 Rev. E, ICA-D412-761 Rev. 2, D412-761-1 Rev. E, D412-761-2 Rev. C, D412-761-3 Rev. E, D412-761-111/-112/-211/-212/-213/-214/-215/-224/-225/-311/-321/-411/-421/-511/-611/-621 Rev. B, D3703 Rev. B, D3704 Rev. C, D3705 Rev. E, D3706 Rev. B, D3707 Rev. C, D3790 Rev. C, D3867 Rev. B, D4758 Rev. A

PAPERWORK UPDATE ☒ PARTS MUST COMPLY ☒ PREVIOUS PARTS SATISFACTORY ☐

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	Y	MB/SW	ADVISE EAGLE COPTERS ABOUT CHG'S	
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	Y	MB		13.01.14
5	Update Master Document List (MDL)	Y	MB	MDL-D412-761 REV. N	13.01.14
6	Update Product Compatability Matrix	N			
7	Create Eurocopter Form (FEE)	N			
8	Notify TC / FAA of Change	N			
9					

#	Document Control Actions	Reqd	Resp	Notes	Complete
10	Move Electronic Files/Design Journal	Y	KJ		13.01.15
11	Update Product Specification Files	Y	KJ		13.01.14
12	Update Approved/Preliminary Dwg PDF Files	Y	KJ		
13	Update Document Record (DR)	N			
14	Update Product Development Summary	N			
15	Update QSI 021 and/or STC Approval List	N			
16	Create/Update Parts / STC Database	Y	KJ		13.01.14
17	Update / Verify ARC Database	Y	KJ		13.01.14
18	Create / Update Change Record Form / Item Card Database	Y	KJ	SEE BELOW.	13.01.15
19	Create / Update PPP's	Y	KJ		13.01.15
20	Red Decals required?	Y	KJ		13.01.15
21	Update Document Control Database / Laminated Dwgs	N			
22	Update Grey Project / Electronic Binder PDF Files	Y	KJ	WITH ADR.	13.01.15
23	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		13.01.15
24					

Description / Action:
CHANGE NUMBERS UPDATE:
D412-761-011/-011A/-041/-041A/-045/-047 NOW AT CHG 002.
D412-761-049 NOW AT CHG 004
D412-761-051 NOW AT CHG 003

all still done 13.01.17 *all open who's updated*

NOTES:
D3703-3/-5, D3704-3, D3705-041/-11, D3706-1, D3707-1, D3790-1, D3867-1 MUST BE RE-WORKED TO THE NEW REVISION.
D4758-1/-3 ARE NEW PARTS AND MUST BE ENTERED IN SYSTEM (THERMOFORMING)
ALL KITS LISTED ABOVE ARE AFFECTED BY THIS ECN AND MUST BE UPDATED ACCORDINGLY.
WE HAVE SUPPLIED EAGLE COPTERS WITH QTY(2) D3705-041 WITH PROTOTYPE ARC'S: MUST SEND THEM NEW ARC'S.

ECN Verified & Complete: _____ Date: _____

PARTS ACTION FORM

ECN or UR #: <u>EW 13-511</u>		DESCRIPTION OF ECN:		
QC COORDINATOR: <u>E</u>		issues Reports about D412-761 Fuel vent - 1		
DATE: <u>13/1/15</u>		Referral Done?		
D PARTS AFFECTED:				
<u>D3703-3 / -5, D3704-3, D3705-041 / -11, D3706-1, D3707-1, D3750-1</u> <u>and D3807-1 Must be all Reported</u>				
PULL FROM STOCK PARTS LIST				
PART #	BATCH #	QTY	ACTION scrap or rework	SCRAP or REWORK WORK ORDER #
D3703-3	B5306	x2	SCRAP	96024
D3703-5	B 54808 B 54809	x6 x6	SCRAP	96025
D3704-3	B56880 B 85307 B 88324	x1 x1 x2	SCRAP Rework	96026
D3705-11	B 87672	x2	SCRAP	96027
D3705-041	—	Ø	—	—
D3706-1	B 56911	x4	Rework	96028
D3707-1	B56885 B 89113	x3 x4	SCRAP Scrap	96029
D3750-1	B56887	x3		
D3807-1	B56888	x4	SCRAP	96030
BY: _____				
DATE: <u>1 / 1</u>				
PULLED FROM STOCK:				
DATE: <u>1 / 1</u>				
YY/MM/DD				

D3703-3/5 ✓ 95132 ✓ 96025-5189 95088 ✓ 96024 ~~not printed~~ ^{scrip}
 D3704-3 ✓ 96025 ~~not printed~~ ^{nework}
D3705 ✓ 0411-11 (-041)-89402 90219 (-11) 96027 ~~not printed~~ ^{scrip}
 D3706-1 96028 ~~not printed~~ ^{nework}
 D3707-1 ~~scrip~~ 96029 ~~not printed~~ 94981 JL?
 D3796-1 94990 JL?
 D38671-1 96030 ~~not printed~~ ^{scrip}

94538